



Bergamid™ B70 G30 H grey/grau VN4021CF

Polyamide 6

Key Characteristics

Product Description

Bergamid B70 G30 H is a Polyamide 6 (Nylon 6) product filled with 30% glass fiber. It can be processed by injection molding.

General

Material Status	• Commercial: Active
Regional Availability	• Asia Pacific • Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Heat Stabilized
Appearance	• Grey
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.36 g/cm ³	1.36 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	1.23E+6 psi	8500 MPa	ISO 527-2
Tensile Strength	24700 psi	170 MPa	ISO 527
Tensile Strain (Break)	3.0 %	3.0 %	ISO 527
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	2.9 ft·lb/in ²	6.0 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	29 ft·lb/in ²	60 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	428 °F	220 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	392 °F	200 °C	ISO 75-2/A
Melting Temperature (DSC)	491 to 509 °F	255 to 265 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+13 ohms	1.0E+13 ohms	IEC 60093
Volume Resistivity	1.0E+15 ohms·cm	1.0E+15 ohms·cm	IEC 60093
Comparative Tracking Index	500 V	500 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm))	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	< 0.10 %	< 0.10 %
Processing (Melt) Temp	518 to 554 °F	270 to 290 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

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Notes

¹ Typical values are not to be construed as specifications.

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